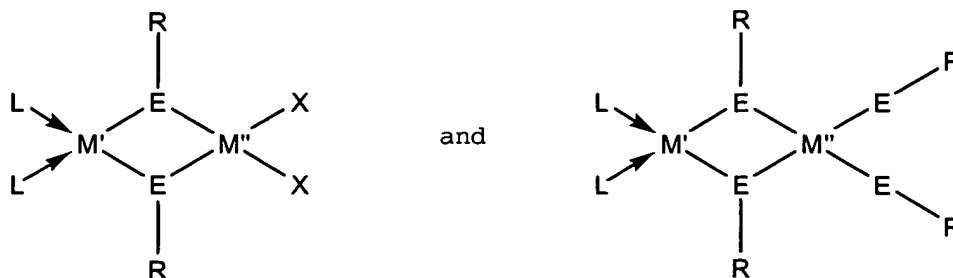


WHAT IS CLAIMED IS:

1. A single source precursor for the deposition of ternary chalcopyrite materials, said single source precursor having the empirical formula $[\{L\}_n M'(ER)_x(X)_y(R)_z M'']$, wherein x is 1-4, $x+y+z=4$, n is greater than or equal to 1, L is a Lewis base that is coordinated to M' via a dative bond, M' is a Group I-B atom, M'' is a Group III-A atom, E is a Group VI-A atom, X is a Group VII-A atom, and each R is individually selected from the group consisting of alkyl, aryl, vinyl, perfluoro alkyl, perfluoro aryl, silane, and carbamato groups, said single source precursor excluding

$[\{P(C_6H_5)_3\}_2 Cu(S-C_2H_5)_2 In(S-C_2H_5)_2]$,
 $[\{P(C_6H_5)_3\}_2 Cu(Se-C_2H_5)_2 In(Se-C_2H_5)_2]$,
 $[\{P(C_6H_5)_3\}_2 Cu(S(i-C_4H_9))_2 In(S(i-C_4H_9))_2]$,
 $[\{P(C_6H_5)_3\}_2 Cu(Se(i-C_4H_9))_2 In(Se(i-C_4H_9))_2]$,
 $[\{P(C_6H_5)_3\}_2 Ag(Cl)(SC\{O\}CH_3) In(SC\{O\}CH_3)_2]$,
 $[\{P(C_6H_5)_3\}_2 Ag(Cl)(SC\{O\}C_5H_6) In(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2 Ag(SC\{O\}CH_3)_2 In(SC\{O\}CH_3)_2]$,
 $[\{P(C_6H_5)_3\}_2 Ag(SC\{O\}C_5H_6)_2 In(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2 Cu(SC\{O\}C_5H_6)_2 In(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2 Cu(SC\{O\}C_5H_6)_2 Ga(SC\{O\}C_5H_6)_2]$,
 $[\{P(C_6H_5)_3\}_2 Ag(SC\{O\}C_5H_6)_2 Ga(SC\{O\}C_5H_6)_2]$, and
 $[\{P(C_6H_5)_3\}_2 Ag(SC\{O\}CH_3)_2 Ga(SC\{O\}CH_3)_2]$.

2. A single source precursor according to claim 1, having a structural formula selected from the group consisting of



3. A single source precursor according to claim 2, said single source precursor being a

liquid at room temperature.

4. A single source precursor according to claim 3, said single source precursor being soluble in polar organic solvents and in non-polar organic solvents.

5. A single source precursor according to claim 2, of the formula $[\{P(n-C_4H_9)_3\}_2Cu(Se-C_6H_5)_2In(Se-C_6H_5)_2]$.

6. A single source precursor according to claim 2, of the formula $[\{P(n-C_4H_9)_3\}_2Ag(S-C_2H_5)_2In(S-C_2H_5)_2]$.

7. A single source precursor according to claim 2, of the formula $[\{P(n-C_4H_9)_3\}_2Cu(S-C_2H_5)_2In(S-C_2H_5)_2]$.

8. A single source precursor according to claim 2, of the formula $[\{P(n-C_4H_9)_3\}_2Cu(S-C_3H_7)_2In(S-C_3H_7)_2]$.

9. A single source precursor according to claim 2, of the formula $[\{P(C_6H_5)_3\}_2Ag(S-CH_3)_2In(S-CH_3)_2]$.

10. A single source precursor according to claim 2, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

11. A single source precursor according to claim 2, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 1.5 eV between a conduction band and a valence band thereof.

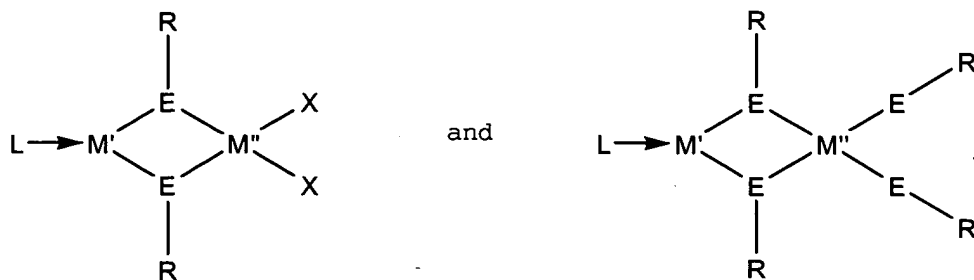
12. A single source precursor according to claim 11, said ternary chalcopyrite material being CuInS₂.

13. A single source precursor according to claim 2, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 2 eV between a conduction band and a valence band thereof.

14. A single source precursor according to claim 13, said ternary chalcopyrite material being CuGaS_2 .

15. A single source precursor according to claim 2, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 1.5-2 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being Cu(In:Ga)(S:Se)_2 .

16. A single source precursor according to claim 1, having a structural formula selected from the group consisting of



17. A single source precursor according to claim 16, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

18. A single source precursor according to claim 16, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 1.5 eV between a conduction band and a valence band thereof.

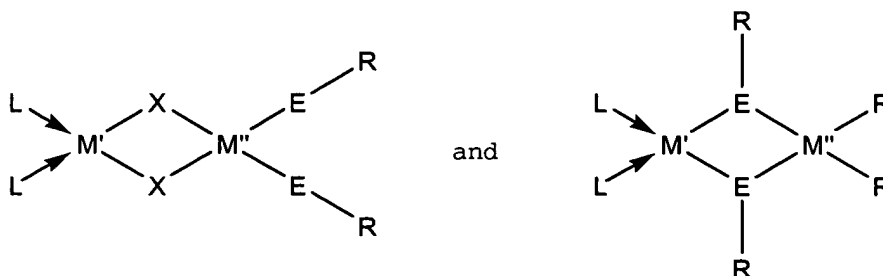
19. A single source precursor according to claim 18, said ternary chalcopyrite material being CuInS_2 .

20. A single source precursor according to claim 16, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 2 eV between a conduction band and a valence band thereof.

21. A single source precursor according to claim 20, said ternary chalcopyrite material being CuGaS_2 .

22. A single source precursor according to claim 16, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 1.5-2 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being Cu(In:Ga)(S:Se)_2 .

23. A single source precursor according to claim 1, having a structural formula selected from the group consisting of



24. A single source precursor according to claim 23, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

25. A single source precursor according to claim 23, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 1.5 eV between a conduction band and a valence band thereof.

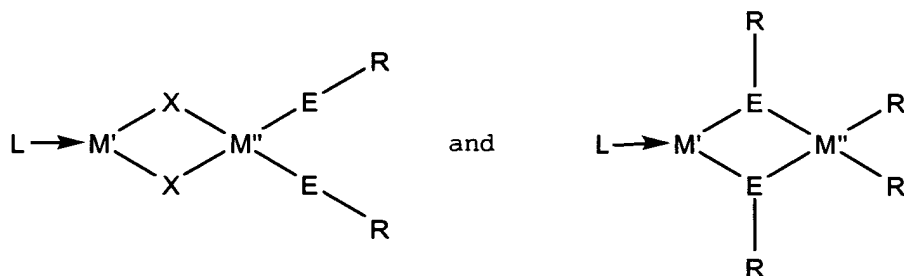
26. A single source precursor according to claim 25, said ternary chalcopyrite material being CuInS_2 .

27. A single source precursor according to claim 23, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 2 eV between a conduction band and a valence band thereof.

28. A single source precursor according to claim 27, said ternary chalcopyrite material being CuGaS .

29. A single source precursor according to claim 23, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 1.5-2 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being Cu(In:Ga)(S:Se)_2 .

30. A single source precursor according to claim 1, having a structural formula selected from the group consisting of



31. A single source precursor according to claim 30, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

32. A single source precursor according to claim 30, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 1.5 eV between a conduction band and a valence band thereof.

33. A single source precursor according to claim 32, said ternary chalcopyrite material being CuInS_2 .

34. A single source precursor according to claim 30, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of about 2-2.4 eV between a conduction band and a valence band thereof.

35. A single source precursor according to claim 34, said ternary chalcopyrite material being CuGaS_2 .

36. A single source precursor according to claim 30, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 1.5-2 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being Cu(In:Ga)(S:Se)_2 .

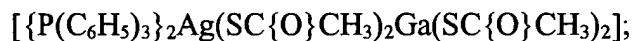
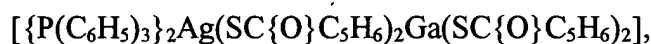
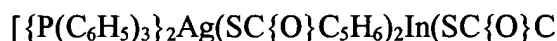
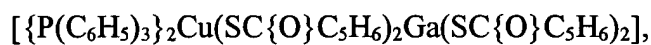
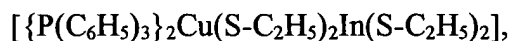
37. A single source precursor according to claim 1, having three E-R groups.

38. A single source precursor for the deposition of ternary chalcopyrite materials, said single source precursor being a liquid at room temperature and being effective to yield a ternary chalcopyrite material upon heating or pyrolysis thereof.

39. A single source precursor according to claim 38, said single source precursor being effective to yield a I-III-VI₂ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor at a temperature less than about 500°C.

40. A method of depositing ternary chalcopyrite materials comprising the steps of:

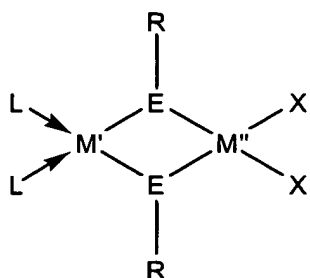
a) providing a first single source precursor for said ternary chalcopyrite material, said first single source precursor having the empirical formula $[\{L\}_nM'(ER)_x(X)_y(R)_zM'']$, wherein x is 1-4, x+y+z=4, n is greater than or equal to 1, L is a Lewis base that is coordinated to M' via a dative bond, M' is a Group I-B atom, M'' is a Group III-A atom, E is a Group VI-A atom, X is a Group VII-A atom, and each R is individually selected from the group consisting of alkyl, aryl, vinyl, perfluoro alkyl, perfluoro aryl, silane, and carbamato groups, said single source precursor excluding



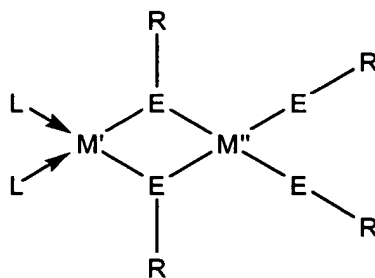
and

b) depositing the single source precursor on a substrate using a spray CVD technique.

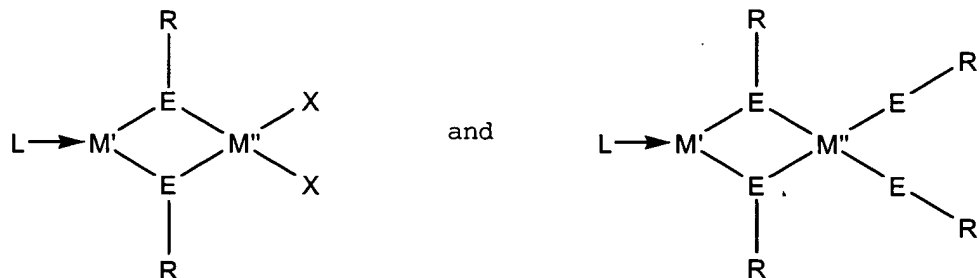
41. A method according to claim 40, said single source precursor having a structural formula selected from the group consisting of



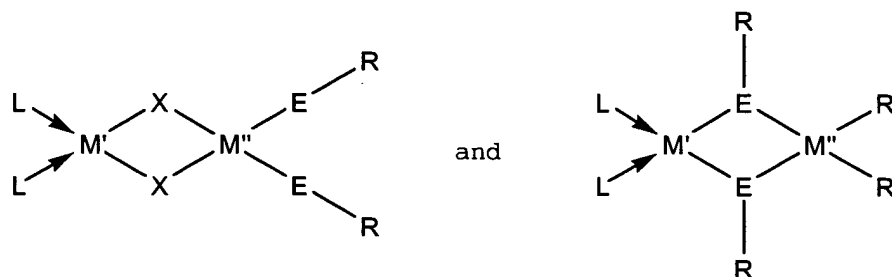
and



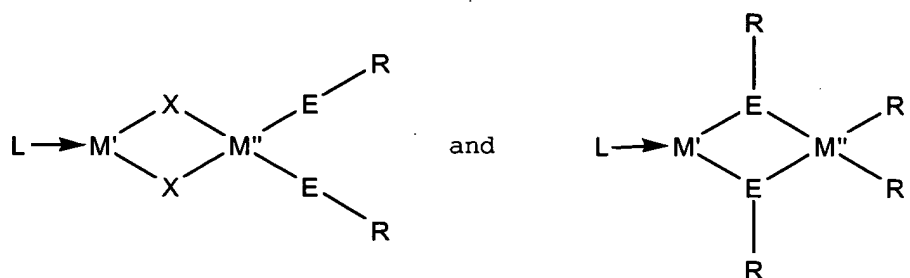
42. A method according to claim 40, said single source precursor having a structural formula selected from the group consisting of



43. A method according to claim 40, said single source precursor having a structural formula selected from the group consisting of



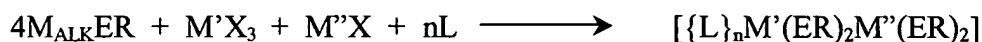
44. A method according to claim 40, said single source precursor having a structural formula selected from the group consisting of



45. A method according to claim 40, said single source precursor having three E-R groups.

46. A method according to claim 40, comprising the steps of providing a second single source precursor, and applying said first and second single source precursors on said substrate via said spray CVD technique.

47. A method of making a single source precursor for the deposition of ternary chalcopyrite materials comprising the step of carrying out the following reaction:



wherein

M_{ALK} is an alkali metal element,

E is a Group VI-A element,

R is selected from the group consisting of alkyl, aryl, vinyl, perfluoro alkyl, perfluoro aryl, silane and carbamato groups,

M' is a Group III-A element,

M'' is a Group I-B element,

X is a Group VII-A element, and

n is greater than or equal to 1.

48. A method according to claim 47, wherein said single source precursor is made in a single step consisting essentially of said reaction.

49. A method according to claim 47, wherein the ionic complex $[\text{L}_{(n)}\text{M}''(\text{CH}_3\text{CN})_{(4-n)}]^+$ is formed *in situ* as said reaction proceeds.

50. A method according to claim 47, said reaction being carried out under anaerobic conditions.

51. A method according to claim 47, said reaction being carried out under non-anaerobic conditions.

52. A method of making a quantum dot comprising the steps of:

- a) providing a single source precursor for a ternary chalcopyrite material; and
- b) pyrolyzing said single source precursor to yield a quantum dot made of ternary chalcopyrite material having dimensions less than 100 nanometers.

53. A method according to claim 52, said quantum dot made of a ternary I-III-VI₂ chalcopyrite material.

54. A method according to claim 52, said quantum dot made of a ternary I-III₅-VI₈ chalcopyrite material.

55. A method according to claim 52, said pyrolyzing step being carried out at a temperature less than about 500°C.

56. A method according to claim 52, said single source precursor having the empirical formula $[\{L\}_n M'(ER)_x(X)_y(R)_z M'']$, wherein x is 1-4, x+y+z=4, n is greater than or equal to 1, L is a Lewis base that is coordinated to M' via a dative bond, M' is a Group I-B atom, M'' is a Group III-A atom, E is a Group VI-A atom, X is a Group VII-A atom, and each R is individually selected from the group consisting of alkyl, aryl, vinyl, perfluoro alkyl, perfluoro aryl, silane, and carbamato groups.

57. A single source precursor according to claim 2, said single source precursor being effective to yield a I-III₅-VI₈ ternary chalcopyrite material upon heating or pyrolysis of said single source precursor.

58. A single source precursor according to claim 30, said single source precursor being effective to yield a ternary chalcopyrite material having a band gap of 0.5-3.5 eV between a conduction band and a valence band thereof, said ternary chalcopyrite material being (Cu:Ag:Au)₁(Al:In:Ga)₁(S:Se:Te)₂.